

## **CROMACRYL DOUBLE-COATING**

CROMACRYL is a solvent system which offers the possibility of getting solid, metallic and pearly colours.

### **PRODUCTS**

CROMACRYL DOUBLE-COATING  
CRS 350 ACRYLIC SOLVENT MEDIUM  
CRS 370 ACRYLIC SOLVENT SLOW  
CRS 390 ACRYLIC SOLVENT EXTRA SLOW

### **PROPERTIES**







- Possibility of getting three different qualities.
- Variety in the choice of solvents and catalysts.
- Allows a wide variety of applications depending on temperature, surface and times.
- Can be used to repair patches, panels, and general repairs.
- VOC compliant, conform with directive 2004/42/EC.
- Provides a very quick air drying and allows quick evaporation between coats and furnacing.

### **SUBSTRATES**

- HS CROMAUTO, original finishes properly prepared and epoxy primers.
- Surfaces must be sanded and clean (not recommended on thermoplastic acrylic).

## CROMACRYL DOUBLE COATING

## PRODUCT PREPARATION

 MIXING RATIO VOLUME		Horizontal panel or mid size reparations		
		Volume	Weight	
	CRS 350	80-100%	80-100%	
	CRS 370	80-100%	80-100%	
	CRS 390	80-100%	80-100%	
VOC	Check MSDS			
 POT-LIFE AT 20°C	Unlimited			
 APPLICATION VISCOSITY AT 20°C	DIN 4	14-18 S		
 APPLICATION EQUIPMENT	SPRAY GUN HLPV	Nozzle	Distance	Pressure
	CONVENTIONAL	1.2-1.4 mm.	10-15 cm.	Depending on the manufacturer
	GRAVITY	1,2.-1,4 mm.	10-15 cm.	Depending on the manufacturer
 NR. LAYERS	Apply medium layers until getting complete coverage.			
 EVAPORATION TIME	3-5 min between layers. 10-15 min. before oven (Depending on the cabin).			
DFT	Depending on the number of layers.			

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### SURFACE PREPARATION

- Sand area using P600-P800. Clean the area using degreasing CRD 05 and dry thoroughly. CROMAUTO 2C is recommended.
- Degrease using the correct cleansing product to remove any dirt. Dry with a clean cloth.
- Remove all traces of dust from surface.

### VARNISH FINISH COAT

We recommend using Clearcoats CROMAUTO Diamond 3000 HS, Diamond 4000 UHS, Diamond 5000 Xtreme y Diamond 1000 HS matt.

### CLEANING OF EQUIPMENT

Spray gun solvent.

### HEALTH AND SAFETY

For Professional use Only.

KEEP AWAY FROM CHILDREN. WARNING! FLAMMABLE CONTENT.

HARMFUL VAPORS AND VOLATILE COMPOUNDS. IRRITATING TO EYES AND SKIN.

Handle CROMAUTO products only after having read and understood completely the materials security and safety information data sheets. Make sure that every employee is aware of data information sheets as well as all the chemical substances they get in contact with. The Manufacturer recommends the use of an air respirator while being exposed to the sprayed mist and vapors. Use appropriate clothing, gloves, and goggles with side shields.

The information provided in these sheets is given in good faith, but it does not constitute a guarantee. The included information represents our current knowledge and it is aimed to serve as a guide or reference of our products and their purpose, but it does not guarantee certain properties of the products nor their specific applications.

Please, respect every warning on the products labels.