

FILLER 250 WW GREY

WET ON WET FILLER

2K Polyacrylic wet on wet developed to optimize the painting process in the refinish sector.

PRODUCTS

FILLER 250 WW GREY
HARDENER CRH 20 MEDIUM
HARDENER CRH 15 SLOW

PROPERTIES

- Allows repainting after 15-20 minutes without sanding.
- Improves productivity by shortening times in cabin.
- Designed to be used in new panels with cataphoresis, spots and minor damages in the car body.
- Sealer and integrator in the repaired areas.
- VOC compliant, conform with directive 2004/42/EC.
- Re-paintable after 2 hours and up to 2 days.









SUBSTRATES

- Offers good adhesion on bare steel, galvanized steel, degreased aluminum and cataphoresis.

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PRODUCT PREPARATION

 MIXING RATIO VOLUME		Horizontal panel or mid size reparations		
		Volume	Weight	Thinner
	CRH 20	4:1	100:20	25-30%
	CRH 15	4:1	100:20	25-30%
VOC	537G/L			
 POT-LIFE AT 20°C	CRH 20	1-1.5 h.		
	CRH 15	2 h.		
 APPLICATION VISCOSITY AT 20°C	DIN 4	20-25 S		
 APPLICATION EQUIPMENT	SPRAY GUN HLVP	Nozzle	Distance	Pressure
	GRAVITY	1,3 mm.	10-15 cm.	1,8.-2,2 bars
 NR. LAYERS	2 full coats.			
 EVAPORATION TIME	5 min. between layers. 15-20 min. before oven (depending on the cabin).			
DFT	50-60			
 DRYING TIME		CRH 20	CRH 15	
	TOUCH FREE	30 m.		40 m.
	DRY	2h - 4 days without sanding		2h - 4 days without sanding
 SECADO POR IR	EVAPORATION TIME	10 min.		15 min.
	MIDDLE WAVE	12-15 min.		12-15 min.

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SURFACE PREPARATION

- Wash the surface with soap and water. Rinse and dry.
- Remove grease thoroughly with proper cleanser. Dry surface with clean cloth.
- Repair damages.
- Degrease using proper cleansing product. Dry with clean cloth.
- Make sure there are not any traces of dust.
- If necessary, apply a double-coating base.

STORAGE

Store product under cover, in a well-ventilated area, away from direct sun-light. Store at temperature between 5-30 degrees Celsius.

Duration of container 2 years. After that period, please consult our technical department

CLEANING OF EQUIPMENT

Use spray gun solvent.

HEALTH AND SAFETY

For Professional use Only.

KEEP AWAY FROM CHILDREN. WARNING! FLAMMABLE CONTENT.

HARMFUL VAPORS AND VOLATILE COMPOUNDS. IRRITATING TO EYES AND SKIN.

Handle CROMAUTO products only after having read and understood completely the materials security and safety information data sheets. Make sure that every employee is aware of data information sheets as well as all the chemical substances they get in contact with. The Manufacturer recommends the use of an air respirator while being exposed to the sprayed mist and vapors. Use appropriate clothing, gloves, and goggles with side shields.

The information provided in these sheets is given in good faith, but it does not constitute a guarantee. The included information represents our current knowledge and it is aimed to serve as a guide or reference of our products and their purpose, but it does not guarantee certain properties of the products nor their specific applications.

Please, respect every warning on the products labels.